



HOLDEN COMMODORE VE/VF

Installation Instructions for Primed Hard Tonneau Cover

Place these instructions in vehicle's glove box after installation is complete.

IMPORTANT: Check that all listed components of this kit detailed in this document are present.

Item	Component Name	QTY
1	Primed lid	1
2	Fitting Instructions	1
3	Foam Tape Kit	1
1	Fitting Kit	1

Tools & Safety Equipment :

Electric drill, Phillips head drill bit, Torx bit T40, 5mm Allen key, Stanley knife, Masking tape, marking pen or pencil.

Hearing Protection, Eye Protection and Gloves as required

1. Remove primed lid from the box. Turn the lid upside down and place the lid on a stand
2. Mask up carpet ready for painting
3. Turn lid over and prep for painting



CAUTION: Lid has been primed using PPG Autothane primer
The primed lid requires appropriate sanding for two pack paint application

Recommendation:

Dry—P500 Sand Paper

Wet—P800 Sand Paper

1. Paint the lid.
2. Make sure that there is a 4cm border of paint underneath the whole lid.
3. After paint has cured, detail lid
4. After finishing detailing flip the part over. Fit foam tape kit to lid.

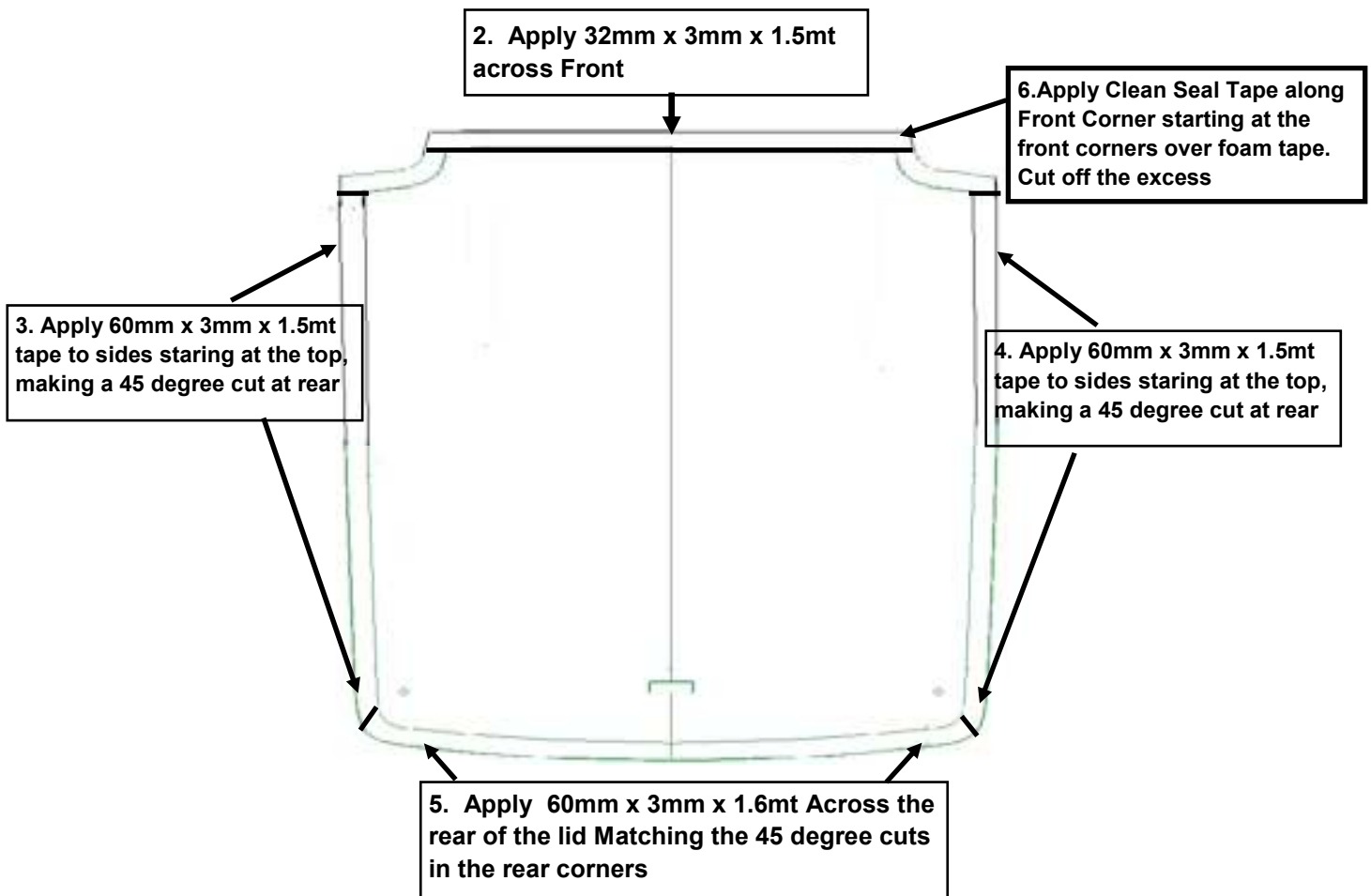
Holden Commodore VE/VF Primed Lid

Foam Tape Kit

Item	Description	Qty	Size
1	32mm x 3mm Tape	1	1.5mt
2	60mm x 3mm Tape	2	1.8mt
3	60mm x 3mm Tape	1	1.6mt
4	Clean Seal tape	2	350mm

Installing Foam Tape Kit

1. Turn Lid upside down making sure to protect paint work.
2. Apply the 48mm x 3mm x 1.5mt Tape across front of lid.
3. Apply the 1st 60mm x 3mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
4. Apply the 2nd 60mm x 3mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
5. Apply the 60mm x 3mm x 1.6mt tape across the rear of the lid, Matching the 45 degree angle cuts in the rear corners as shown .
6. Apply the Clean Seal tape over the Foam Tape starting from the front to the edge. Cut of excess.



VE-VF COMMODORE

FITTING INSTRUCTIONS

1. You will need two people to place the Lid onto the vehicle and centralize the position. Take time to make sure the lid is sitting even on both sides and the rear corners. With a marking pen, mark both sides of the hinges along the back window shelf, and then carefully remove the lid.
2. Using the self-drilling screws supplied (3 each hinge) fit the slotted hinge plates into position. (It is recommended to drill a small pilot hole for the self drilling screws first) using the slotted hinge plates as a template. Install the 3 self drilling screws each hinge, after installing the slotted hinges we recommend that you remove them and clean away and metal fillings from the drilling that might be trapped under the hinges. To stop possible rust we recommend that you apply a little bit of silicone sealant to each of the 6 holes and then refit the slotted hinges.
3. Clean the metal area behind the back window between the slotted hinges and the outsides of the slotted hinges so that it is free of wax and grease. Install the "Rubber Cleanseal Tape" with the lip (high section) facing the rear of the vehicle. Install the rubber in the 3 sections required (1 between the slotted hinges, 2&3 from the outside of the slotted hinges to the plastic rear pillar section on the inside of the vehicle. You will need to put some silicone sealant to fill the gaps at the hinges and the end of the tape to stop water dripping in from the ends.
4. Remove the two middle screws (one each side of the bedliner, torque heads) that are holding the middle rope tie down's on in the middle position on the sides of the bedliner. Install the two black threaded gas strut bolts into the hole and tighten, the rope tie down can be reinstalled.
5. Fit the Shaft end of the Gas Strut to the strut balls (Barrel goes towards lid). A 'click' should be heard to ensure strut has locked onto ball. Lay loose end of strut on the wheel arch towards the back window of the Ute.
6. Remove the two rear screws (one each side of the bedliner, torque heads) that are holding the rear rope tie down's at the rear back sides of the bedliner. Install the two long VE/VF lock brackets using the existing screws that you have just removed, the rope tie down's can be reinstalled.
7. Carefully turn over the Painted Lid and remove the 6 x M6 Phillips head screws (3 each side). Remove the M6 screws (three each side) from the carpeted area under the Lid and install the two gas strut brackets supplied and refitting them with the M6 screws.
8. With one person each side lift the lid and place install the hinge tongues of the lid into the slotted hinge plates already installed on the vehicle. Lower the Lid down and attached the gas struts to the brackets on the carpeted underside of the lid. Close the lid and check the fitment.
9. Attach the cylinder end of the gas struts onto the brackets on the Ute Lid. Adjust the rear lock brackets up or down until light pressure is required to lock the lid.

Your utility should now look fantastic with its new lid fitted. Remember, when removing and re-fitting your Ute lid ensure that the hinges are fully engaged to avoid damaging or bending them.

MAINTENANCE: Painted Lids will need to be polished and kept clean just as you would the other painted areas of you vehicle. Regularly check that all brackets and screws are tight.

WARNING – Don't allow people or animals beneath the Lid. Don't place excessive weight on Lid. Always lock the Lid when driving or reversing.