



## HOLDEN

### Installation Instructions for Primed Hard Tonneau Cover

Place these instructions in vehicle's glove box after installation is complete.

**IMPORTANT:** Check that all listed components of this kit detailed in this document are present.

Item	Component Name	QTY
1	Primed lid	1
2	Fitting Instructions	1
3	Foam Tape Kit	1
1	Fitting Kit	1

#### **Tools & Safety Equipment :**

Electric drill, Phillips head drill bit, Torx bit T40, 5mm Allen key, Stanley knife, Masking tape, marking pen or pencil.

Hearing Protection, Eye Protection and Gloves as required

1. Remove primed lid from the box. Turn the lid upside down and place the lid on a stand
2. Mask up carpet ready for painting
3. Turn lid over and prep for painting



**CAUTION:** Lid has been primed using PPG Autothane primer  
The primed lid requires appropriate sanding for two pack paint application

Recommendation:

Dry—P500 Sand Paper

Wet—P800 Sand Paper

1. Paint the lid.
2. Make sure that there is a 4cm border of paint underneath the whole lid.
3. After paint has cured, detail lid
4. After finishing detailing flip the part over. Fit foam tape kit to lid.

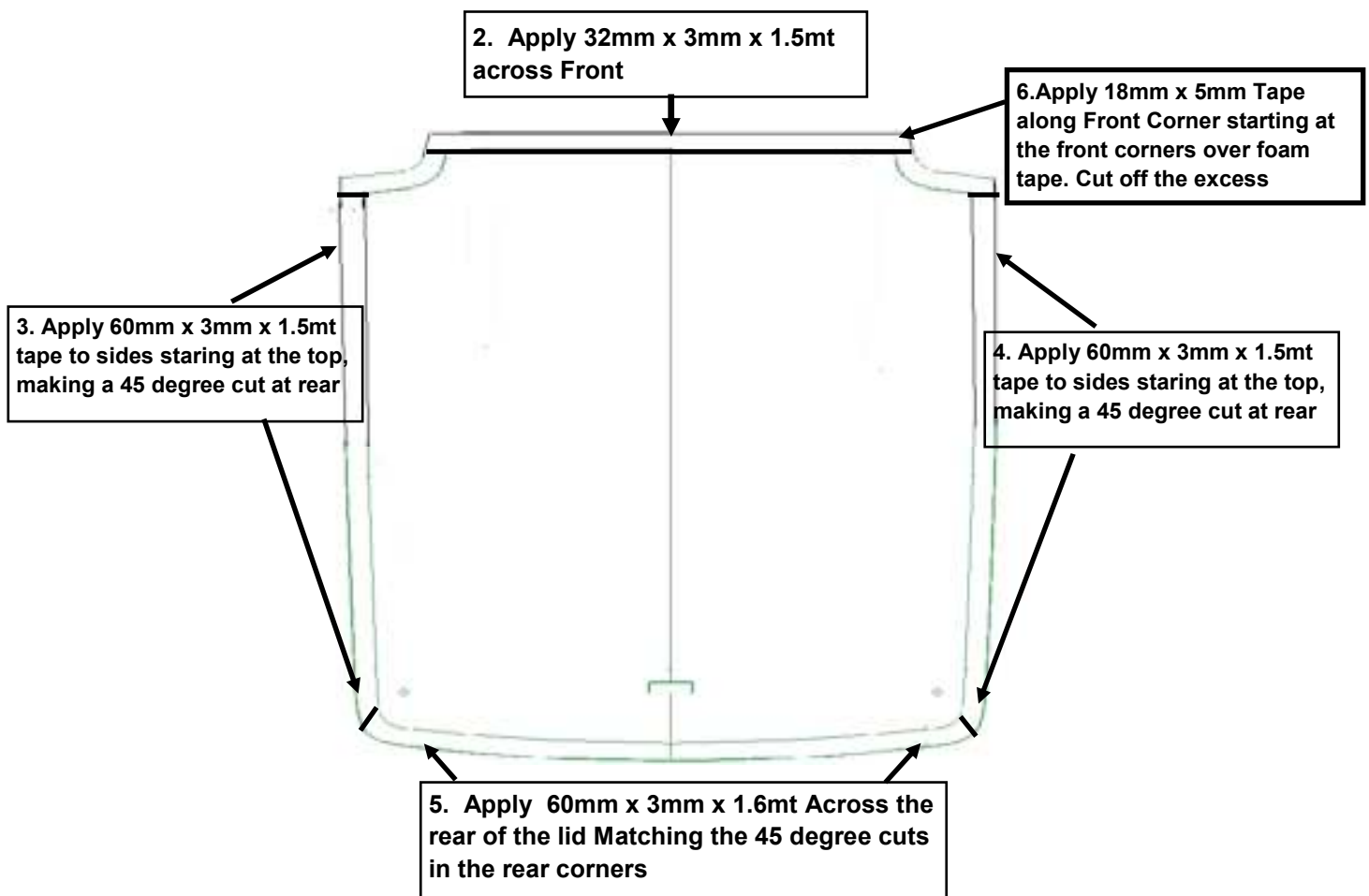
# Holden Commodore VU-VY-VZ Primed Lid

## Foam Tape Kit

Item	Description	Qty	Size
1	32mm x 3mm Tape	1	1.5mt
2	60mm x 3mm Tape	2	1.8mt
3	60mm x 3mm Tape	1	1.6mt
5	18mm x 5mm Tape	2	350mm

## Installing Foam Tape Kit

1. Turn Lid upside down making sure to protect paint work.
2. Apply the 32mm x 3mm x 1.5mt Tape across front of lid.
3. Apply the 1st 60mm x 3mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
4. Apply the 2nd 60mm x 3mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
5. Apply the 60mm x 3mm x 1.6mt tape across the rear of the lid, Matching the 45 degree angle cuts in the rear corners as shown .
6. Apply the 18mm x 5mm Foam Tape over the Foam Tape already applied in item 2 to the edge. Cut of excess.



# **VU-VY-VZ COMMODORE**

## **FITTING INSTRUCTIONS**

1. You will need two people to place the Lid onto the vehicle and centralize the position. Take time to make sure the lid is sitting even on both sides and the rear corners. With a marking pen, mark both sides of the hinges along the back window shelf, and then carefully remove the lid.
2. Using the self-drilling screws supplied (3 each hinge) fit the slotted hinge plates into position. (It is recommended to drill a small pilot hole for the self drilling screws first) using the slotted hinge plates as a template. Install the 3 self drilling screws each hinge, after installing the slotted hinges we recommend that you remove them and clean away and metal fillings from the drilling that might be trapped under the hinges. To stop possible rust we recommend that you apply a little bit of silicone sealant to each of the 6 holes and then refit the slotted hinges.
3. Install the 'L-Shaped' pads on the inside of the vehicle rail up against the back window shelf. These should look like upside down "L" when installed correctly.
4. Fit the sealing plates against inside of the top rail (over the upside down "L" pads). Ensure the plates are sitting flush with the top edge of the rails and the curved side is facing inside the Ute tub. Using the self-drilling screws and M6 washers supplied (Two of each per plate) screw the plates into position through the slotted holes. Remove the plates and clean away and metal swarf before installing the permanently. Do not over-tighten screws as plates may require some adjustments. Ensure washers are used to protect the painted surface.
5. Clean the metal area behind the back window between the slotted hinges and the outsides of the slotted hinges so that it is free of wax and grease. Install the "Rubber Cleanseal Tape" with the lip (high section) facing the rear of the vehicle. Install the rubber in the 3 sections required (1 between the slotted hinges, 2&3 from the outside of the slotted hinges to the plastic rear pillar section on the inside of the vehicle. You will need to put some silicone sealant to fill the gaps at the hinges and the end of the tape to stop water dripping in from the ends.
6. Remove the centre screw from the inner side panel of the Ute tub. Install the strut balls using the M8 washers (1 each side) supplied. Tighten screws to 3-5Nm. Install the two black threaded gas strut bolts into the hole and tighten.
7. Fit the Shaft end of the Gas Strut to the strut balls (Barrel goes towards lid). A 'click' should be heard to ensure strut has locked onto ball. Lay loose end of strut on the wheel arch towards the back window of the Ute.
8. Remove the two screws (one each side) from the inner side of the Ute Tub in the rear corners. Install the two lock brackets using the existing screws that you have just removed. Tighten screws 3-5Nm
9. Carefully turn over the Painted Lid and remove the 6 x M6 Phillips head screws (3 each side). Remove the M6 screws (three each side) from the carpeted area under the Lid and install the two gas strut brackets supplied and refitting them with the M6 screws.
10. With one person each side lift the lid and place install the hinge tongues of the lid into the slotted hinge plates already installed on the vehicle. Lower the Lid down and attached the gas struts to the brackets on the carpeted underside of the lid. Close the lid and check the fitment.

11. Attach the cylinder end of the gas struts onto the brackets on the Ute Lid. Adjust the rear lock brackets up or down until light pressure is required to lock the lid.
12. If adjustment is required have an assistant lie in the Ute tub with the tailgate open, and lower the Lid. Loosen the M8 bolts on the hinge tongues (four each hinge). Re-align the Lid to the correct position before tightening the bolts. Whilst your assistant is in the rear compartment check that the hinge plates are in contact with the Lid. If required adjust hinge plate and tighten screws to 1-3Nm. Open the Lid and connect the gas struts.
13. Close the Lid and check the locking action each side. Raise or lower the lock brackets until only slight pressure is needed to lock the Lid. Do not over-tighten as this may cause damage to the locks.

Your utility should now look fantastic with its new lid fitted. Remember, when removing and re-fitting your Ute lid ensure that the hinges are fully engaged to avoid damaging or bending them.

**MAINTENANCE: Painted Lids will need to be polished and kept clean just as you would the other painted areas of your vehicle. Regularly check that all brackets and screws are tight.**

**WARNING – Don't allow people or animals beneath the Lid. Don't place excessive weight on Lid. Always lock the Lid when driving or reversing.**