

Ford Falcon FG

Installation Instructions for Primed Hard Tonneau Cover

Place these instructions in vehicle's glove box after installation is complete.

IMPORTANT: Check that all listed components of this kit detailed in this document are present.

Item	Component Name	QTY
1	Primed lid	1
2	Fitting Instructions	1
3	Foam Tape Kit	1
1	Fitting Kit	1

Tools & Safety Equipment :

Electric drill, Phillips head drill bit, Torx bit T40, 5mm Allen key, Stanley knife, Masking tape, marking pen or pencil.

Hearing Protection, Eye Protection and Gloves as required

- 1. Remove primed lid from the box. Turn the lid upside down and place the lid on a stand
- 2. Mask up carpet ready for painting
- 3. Turn lid over and prep for painting

CAUTION: Lid has been primed using PPG Autothane primer The primed lid requires appropriate sanding for two pack paint application

Recommendation:

Dry—P500 Sand Paper

Wet—P800 Sand Paper

- 1. Paint the lid.
- 2. Make sure that there is a 4cm border of paint underneath the whole lid.
- 3. After paint has cured, detail lid
- 4. After finishing detailing flip the part over. Fit foam tape kit to lid.

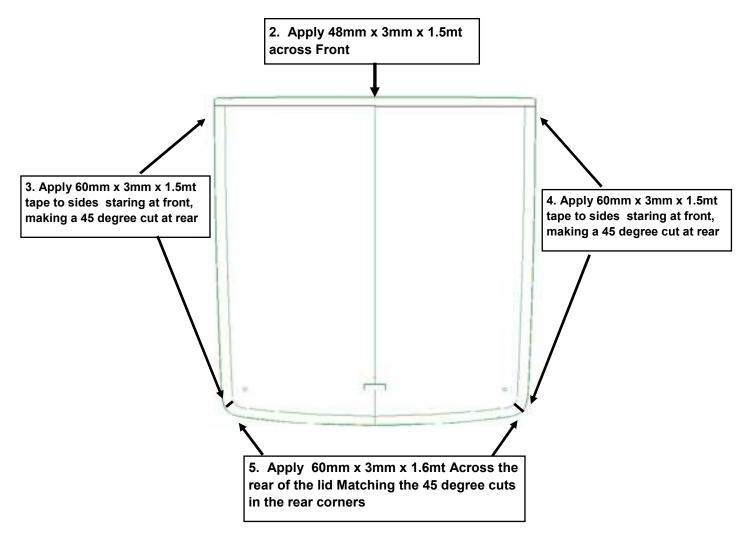
Ford FG Primed Lid

Foam Tape Kit

Item	Description	Qty	Size
1	48mm x 3mm Tape	1	1.5mt
2	60mm x 3mm Tape	2	1.8mt
3	60mm x 3mm Tape	1	1.6mt

Installing Foam Tape Kit

- 1. Turn Lid upside down making sure to protect paint work.
- 2. Apply the 48mm x 3mm x 1.5mt Tape across front of lid.
- 3. Apply the1st 60mm x 3mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
- 4. Apply the 2nd 60mm x 3mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
- 5. Apply the 60mm x 3mm x 1.6mt tape across the rear of the lid, Matching the 45 degree angle cuts in the rear corners as shown .



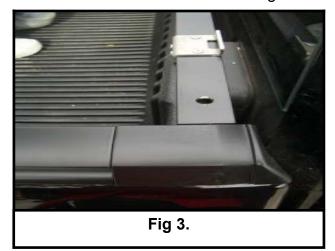
FG FORD FITTING INSTRUCTIONS

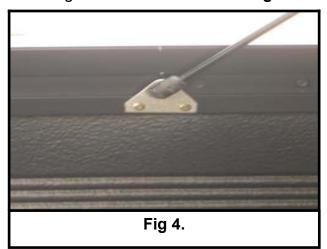
- 1. Remove the 4 crews holding the alloy Tonneau cover rail from the front of the Ute and replace it using the same 4 screws with the black FBA Bar supplied. **REF: Fig 1.**
- 2. Place lid onto the Ute body and ensure it is sitting correctly on the body with even gaps all round and mark the position of the hinge tongues onto the FBA Bar and remove lid **REF: Fig 2.**





- 3. Align the centre of the hinge slot brackets supplied with the marks and attach using the self-drilling screws supplied (4 per hinge). **REF: Fig 3.**
- 4. Measuring along the inside top edge of the tray 900mm and then down approximately 60mm (see photo above) and mark the ball position for gas strut brackets. Attach gas strut brackets using self-drilling screws ensuring that the screws go into the metal of the vehicle. **REF: Fig 4.**
- 5. Attach the small shaft end of the gas struts onto the gas strut brackets. **REF Fig 4.**





- 6. Attach gas strut brackets onto the Ute Lid using the screws already fitted to Ute Lid.
- 7. With one person on each side, carefully lift the Ute Lid vertical and insert the hinge tongues into the hinge slots on the vehicle.
- 8. Attach the cylinder end of the gas struts onto the brackets on the Ute Lid.

Note: The gas struts may be removed at any time to remove the Ute Lid by inserting a small screwdriver under the metal spring clip on the gas strut end and gently easing it out. You can then pop the strut off the ball. Never completely remove the spring from the gas strut end.

- 9. Close the Ute Lid and check to see if it fits snugly and evenly around both sides and the back. If it does not, then adjust as follows:
 - A. Open the Ute Lid and disconnect the gas struts from the brackets on the Ute Lid. Loosen the 4 Allen key bolts on each of the two hinge tongues.
 - B. One person needs to lie on their back in the utility while the second person closes the Ute Lid and adjusts the fit by settling the Ute Lid into the ideal position. The person in the Ute then re-tightens the Allen head bolts before opening the Ute Lid. Open the Ute Lid and re-attach the gas struts.
- 10. Open the tailgate and close the lid, now mark the position of the lock plate checking that the top of the locking plate will catch on the lock striker. Open lid and using the self drilling screws attach the lock bracket make sure the screws are evenly place in the middle of the holes to allow for adjustment up or down. **REF: Fig 5 & Fig 6.**



11. Close the Ute Lid and try the lock. You may need to adjust the lock bracket on the tailgate up or down. When correctly adjusted, you should need to apply slight pressure to the UTE LID in order to operate the lock. Do not over-tighten lock or it will cause damage.

Your utility should now look fantastic with its new lid fitted. Remember, when removing and re-fitting your Ute lid ensure that the hinges are fully engaged to avoid damaging or bending them.

MAINTENANCE: Painted Lids will need to be polished and kept clean just as you would the other painted areas of you vehicle. Regularly check that all brackets and screws are tight.

WARNING – Don't allow people or animals beneath the Lid. Don't place excessive weight on Lid. Always lock the Lid when driving or reversing.