



FLEXIGLASS FITTING MANUAL - SECTION 1.1H

HPLWBW CANOPY BUILD NOTES - ISSB1

Note: Familiarise yourself with the instructions before you start to ensure you are clear on all aspects of the build

SAFETY EQUIPMENT

- Hearing protection as required
- Eye protection as required

TOOLS REQUIRED

- Standard build tools

MATERIALS & PARTS REQUIRED

Part No.	Description	Qty.
BLK1030 R&L	Block Wide Rear Corner LH & RH	1 pair
RAIL02550 R&L	L&R Outer rail	1 pair

- 1 Proceed with cutting the canopy shell as per any other canopy using the trim skin to mark the out line. No window positions have been marked only the height of the bottom cut line. Refer to section 1.1D (Canopy trimming instructions).
- 2 Move the cut shell to the build bench and fit the dust deflector as for all Srs2 canopies. Refer to section 1.1E and 1.1F of the build manual.
- 3 Fit the front panel and rivet in place with countersunk 3mm rivets.
- 4 Trim the "P" tube to fit across the width of the front of the canopy.

Note: If the builder proceeds to measure the length of the base rail by marking it from the canopy, it is important to pay extra attention to the rear corner.

- 5 With the corner block riveted onto the rail in the approved manner, push the rail and block into place. It will be noted that there is a gap between the corner and the corner block. The length of this gap will need to be added to the length of the base rail or it will not be possible to get the rear corner to take the correct shape. **Refer to image 1.**
- 6 Cut rails and notch in the normal manner.
- 7 After IPA wipe down and Sika application fit the base rails paying particular attention to the rear corners.
- 8 The corners will require some extra clamping to achieve the required shape until the rivets are in place. **Refer to image 2.**
- 9 Proceed with the remainder of the build as per normal.

